

N-SSA APPROVED

REPRODUCTION ARMS, BARRELS,

AND PROCESSES-

HAND AND SHOULDER ARMS



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North-South Skirmish Association, Inc.
Small Arms Committee
2007 Edition
9/2007, Last Update

IMPORTANT NOTICES.

READ CAREFULLY!

- (1) All firearms, barrels, and processes listed in this document are approved by the Board of Directors for use in shooting activities of the North-South Skirmish Association, Inc. They have received “production approval”, which means that they, as manufactured, are approved for skirmish use. An arm or barrel which has been altered or modified must be submitted to the Small Arms Committee for individual approval and must be issued a Small Arms Committee approval card before it can be used in a skirmish. ***It is the responsibility of the skirmisher to find out if planned or executed changes might void the existing approval of an arm or a barrel, and to submit altered production arms and/or barrels to the Small Arms Committee for consideration.*** If you are considering making any changes to an approved arm or barrel it is good practice to discuss it first with a member of the Small Arms Committee.

- (2) The Small Arms Committee must individually approve custom-made arms for which the maker does not have production approval, and a Small Arms Committee approval card must be carried for that arm as evidence of that approval. Failure to have an approval card for a non-production-approved replica firearm will cause the disqualification of the shooter and/or the shooter’s competing company, with appropriate penalties. ***It is the responsibility of the skirmisher to submit any custom-built arm for which there is no production approval to the Small Arms Committee for consideration.***

- (3) In this, and all other documents and publications of the North-South Skirmish Association, Inc., the terms “approval” and “approved”, when applied by the N-SSA or its representatives, mean that the item to which the term is applied has been determined to meet the dimensional, configurational, functional, and historical criteria of the N-SSA, Inc. It does not in any way imply or guarantee the safety or the integrity of any firearm, barrel, or process.

Notes to users:

1. “Makers” may include manufacturers, importers, and/or vendors.
2. Replica Arms Company is now owned by Navy Arms Company, and its approved products now carry Navy Arms Company markings.

1. Rifles

US Rifle Model 1841 (Mississippi Rifle)

Makers

- 1) Navy Arms (Antonio Zoli & Co.)
- 2) Gold Rush Arms (with "W" mark on bolster)
- 3) Anderson, Bridges & Mullen
(using Bill Large .54 caliber barrels)
- 4) Euroarms (.54 and .58 caliber)
- 5) Tom Nixon, "Mounted Infantry"
- 6) James River Armory, "Mounted Infantry"
- 7) James River Armory Type "E", .58 caliber
- 8) James River Armory, Type "F", .58 cal.
- 9) Tom Nixon, Type "D", .54 and .58 cal

Barrels

- 1) Bill Large (.54 and .58 caliber)
- 2) Bill Large/Jerry Harmon (.54 and .58 caliber)
- 3) Navy Arms
- 4) Gold Rush Arms (with "W")
- 5) Numrich Arms
- 6) T.Q. Howard
- 7) Steven M. Jencso
- 8) Apple Town Gun Shop
- 9) Blair Clowdis .
- 10) Robert A. Hoyt
- 11) Whitacre's Machine Shop
- 12) Donald Greene
- 13) Whitacre/Hoyt (54 cal.)
- 14) W.A. Crowther (marked "W.A. Crowther")
- 15) Larry Romano Rifle Co.
(Marked LRRCO)

US Rifle Model 1855

Makers

- 1) Will Ellis (with "W", "E", or "WE" marks)
- 2) Haack & Vikar
- 3) John Zimmerman Type 1 "JGZ" mark on bbl
- 4) Edward Nicodemus (marked "EN")
- 5) Tom Nixon (marked "TEN")
- 6) James River Armory, Type 1
- 7) James River Armory, Type 2
- 8) James River Armory, Type 4

Barrels

- 1) Bill Large
- 2) A.R. Goode
- 3) Will Ellis (with "W", "E", or "WE")
- 4) H&H Barrel Works
- 5) Jerry Harmon
- 6) Steven M. Jencso
- 7) Whitacre's Machine Shop
- 8) Apple Town Gun Shop
- 9) Robert A. Hoyt
- 10) Haack & Vikar
- 11) Kurt Gubert
- 12) Blair Clowdis
- 13) Bruce Clark
- 14) Tom Lagoe

Remington Model 1863 Rifle ("Zouave" Rifle)

Makers

- 1) Navy Arms (Antonio Zoli & Co.)
- 2) Antonio Zoli & Co. (sold under a variety of retail labels)
- 3) Ranson Italia
- 4) Dikar S. Coop, Bergara, Spain
(Connecticut Valley Arms)
- 5) Armi San Paulo-DGG (Euroarms of America)

Barrels

- 1) Numrich Arms
- 2) Bill Large
- 3) Bill Large/Jerry Harmon
- 4) T.Q. Howard
- 5) Guy W. Owen
- 6) Whitacre's Machine Shop
- 7) Apple Town Gun Shop

- | | |
|------------------------------------|---|
| 6) ArmiSport (Taylor's & Co.) | 8) W.A. Crowther (marked "W.A. Crowther") |
| 7) Tom Nixon | 9) Larry Romano Rifle Co. (Marked LRRCO) |
| 8) James River Armory (marked JRA) | |

US Rifle Model 1861 (Plymouth Rifle)

- | | |
|----------------------------|-------------------|
| Makers | Barrels |
| 1) No production approvals | 1) Robert A. Hoyt |

Whitney Militia Rifle

- | | |
|---------------------------------------|------------------|
| Makers | Barrels |
| 1) Haack & Vikar, Type 2 (marked H&V) | 1) Haack & Vikar |
| 2) Tom Nixon, Type 2 | |
| 3) James River Armory, Type 1 | |
| 4) James River Armory, Type 2 | |

Whitney "Flush Lock" Short Rifle

- | | |
|-------------------------------|----------------------------|
| Makers | Barrels |
| 1) Haack & Vikar (marked H&V) | 1) no production approvals |

CS Richmond Short Rifle ("Mounted Infantry")

- | | |
|--|----------------------------|
| Makers | Barrels |
| 1) James River Armory (Type 1) | 1) no production approvals |
| 2) James River Armory (Type 2) | |
| 3) James River Armory ("from old parts") | |

CS Rifle Model 1855 (Fayetteville Rifle)

- | | |
|--|--|
| Makers | Barrels |
| 1) G. Scott Gresham | 1) Any barrel approved for the US Rifle Model 1855 may be used for this arm. |
| 2) Haack & Vikar | |
| 3) Tom Lagoe | |
| 4) James River Armory (Type 2) | |
| 5) James River Armory (Type 4, Transitional) | |
| 6) James River Armory (Type 4) | |

CS Rifle Model 1860 (Cook & Brother, New Orleans)

- | | |
|----------------------------------|----------------------------|
| Makers | Barrels |
| 1) John Zimmerman (marked "JGZ") | 1) no production approvals |

English Pattern 1856 Rifle (P-56)

- | | |
|-----------------------------|-----------------|
| Makers | Barrels |
| 1) James River Armory (JRA) | 1) Jerry Harmon |

English Pattern 1858 Naval Rifle (P-58)

- | | |
|---------------------|----------------|
| Makers | Barrels |
| 1) Parker-Hale Ltd. | 1) Parker-Hale |

- | | |
|--|----------------------------|
| 2) Armi San Paulo-DGG (Euroarms of America)
(London Armory Co.) | 2) Bill Large |
| 3) ArmiSport (Taylor's & Co.) | 3) Bill Large/Jerry Harmon |
| 4) James River Armory (marked JRA) | 4) Guy W. Owen |
| | 5) Whitacre's Machine Shop |
| | 6) Apple Town Gun Shop |
| | 7) Steven M. Jencso |
| | 8) Paul Faeth |

English Pattern 1853 Royal Marine Artillery Rifle

Makers

- 1) James River Armory

Barrels

- 1) no production approvals

Lorenz Jaeger Short Rifle, Model 1854 (Jagerstutzen)

Makers

- 1) Kurt Gubert
- 2) Arms Moravia (Dixie Gun Works)

Barrels

- 1) Kurt Gubert

2. Rifle Muskets

US Rifle Musket Model 1855, Type I

Makers

- 1) Will Ellis (with “W”, “E”, or “WE” mark)
- 2) C.H.Weisz
- 3) S&S Firearms
- 4) ArmiSport (Taylor’s & Co.)
- 5) Tom Nixon
- 6) James River Armory

Barrels

- 1) Will Ellis (with “W”, “E”, or “WE”)
- 2) Bill Large
- 3) A.R.Goode
- 4) John Stotler
- 5) Yeck Antique Firearms
- 6) C.H.Weisz
- 7) H&H Barrel Works
- 8) Numrich Arms
- 9) Francis M. Lane
- 10) Whitacre’s Machine Shop
- 11) Apple Town Gun Shop
- 12) Blair Clowdis
- 13) Robert A. Hoyt
- 14) Steven M. Jencso
- 15) T.Q. Howard
- 16) Paul Faeth

US Rifle Musket Model 1855, Type II

Makers

- 1) John Zimmerman, “JGZ” marked, 1861 date
- 2) Tom Nixon, “TEN” marked
- 3) James River Armory, “JRA” marked

Barrels

- 1) Any barrel approved for the Type I is approved for the Type II

US Rifle Musket Model 1855, shortened (“Artillery Model”)

Makers

- 1) Haack & Vikar, Type I
- 2) Tom Nixon

Barrels

- 1) Any barrel approved for the US Rifle Musket Model 1855 may be altered to the proper configuration for this arm.

US Rifle Musket Model 1861

Makers

- 1) Yeck Antique Firearms
- 2) Harpers Ferry Arms Co.
- 3) Robert Hubbard
- 4) C.H.Weisz
- 5) Miroku (Dixie Gun Works)
- 6) ArmiSport (Taylor’s & Co.)
- 7) Armi San Paulo, DGG (Euroarms)
- 8) John Zimmerman (Marked “JGZ”)
- 9) James River Armory (Marked “JRA”)
- 10) Pedersoli (Dixie Gun Works)

Barrels

- 1) Any barrel approved for the US Rifle Musket Model 1855 may be used for this arm.
- 2) Larry Romano Rifle Co. (only fits ArmiSport replicas)

US Rifle Musket Model 1861, shortened (“Artillery Model”)

Makers

- 1) Will Ellis (with “W”, “E”, or “WE” mark)
- 2) John Zimmerman (marked “JGZ”)

Barrels

- 1) Any barrel approved for the US Rifle Musket Model 1861 may be altered to the proper configuration for this arm.
- 2) Delwin Wirth

US Rifle Musket Special Model 1861

Makers

- 1) Springfield Firearms Corporation
- 2) Chattahoochee BPS Co. (Colt Signature Series)
- 3) Chattahoochee BPS Co. (Amoskeag)
- 4) Chattahoochee BPS Co. (LG&Y)

Barrels

- 1) Bill Large
- 2) Whitacre’s Machine Shop (only fits Chattahoochee BPS Co. replicas)
- 3) Larry Romano Rifle Co. (only fits Chattahoochee BPS Co. replicas)

US Rifle Musket Special Model 1861, shortened (“Artillery Model”)

Makers

- 1) Chattahoochee BPS Co. (Colt Signature Series)
- 2) Chattahoochee BPS Co. (Amoskeag)
- 3) Chattahoochee BPS Co. (LG&Y)

Barrels

- 1) Any barrel approved for the US Special Model 1861 Rifle Musket may be altered to the proper configuration for this arm.

US Rifle Musket Model 1863 Type I

Makers

- 1) Yeck Antique Firearms
- 2) Dixie Gun Works
- 3) Robert Hubbard
- 4) C.H.Weisz
- 5) Euroarms, dated “1863”
- 6) Tom Nixon
- 7) James River Armory

Barrels

- 1) C.H.Weisz
- 2) Bill Large
- 3) Numrich Arms Co.
- 4) A.R.Goode
- 5) Yeck Antique Firearms
- 6) H&H Barrel Works
- 7) Whitacre’s Machine Shop
- 8) Apple Town Gun Shop
- 9) Paul Faeth
- 10) Steven M. Jencso
- 11) Robert A. Hoyt
- 12) Bruce Parker
- 13) Larry Romano Rifle Co.

US Rifle Musket Model 1863, Type II

Makers

- 1) Navy Arms
- 2) Yeck Antique Firearms
- 3) Dixie Gun Works

Barrels

- 1) All barrels approved for the Type I are approved for the Type II

- 4) Robert Hubbard
- 5) Euroarms, dated "1864"
- 6) Tom Nixon

US Rifle Musket Model 1863, Types I and II, shortened ("Artillery Model")

Makers

- 1) Will Ellis
- 2) Bruce Clark
- 3) James River Armory "SN&WTC"

Barrels

- 1) Any barrel approved for the US Rifle Musket Model 1863 (Types I or II) may be altered to the proper configuration for this arm.

Whitney Rifle Musket Model 1855

Makers

- 1) Tom Nixon

Barrels

- 1) Any barrel approved for the US Rifle Musket Model 1855 may be used for this arm.

CS Rifle Musket Model 1855 (CS Richmond)

Makers

- 1) Yeck Antique Firearms
- 2) Euroarms
- 3) Armisport (Taylor's & Co.)
- 4) Tom Nixon
- 5) James River Armory (Type 1)
- 6) James River Armory (Type 2)

Barrels

- 1) Any barrel approved for the US Rifle Musket Model 1855 may be used for this arm.

CS Rifle Musket Model 1855 (Richmond), shortened ("Artillery Model")

Makers

- 1) Haack & Vikar

Barrels

- 1) Any barrel approved for the US Model 1855 Rifle Musket may be altered to the proper configuration for this arm.

English Rifle Musket Pattern 1853 (P-53)

Makers

- 1) Parker-Hale Ltd.
- 2) Euroarms (London Armory)
- 3) Armi San Paulo, DGG
- 4) Dixie Gun Works
- 5) ArmiSport (Taylor's & Co.)
- 6) Tom Nixon
- 7) James River Armory (J.P. Moore)
- 8) James River Armory (Robbins & Lawrence)
- 9) James River Armory (Class II Arm as exported)

Barrels

- 1) Parker-Hale Ltd.
- 2) Bill Large/Jerry Harmon
- 3) Bill Large
- 4) Whitacre's Machine Shop
- 5) Apple Town Gun Shop
- 6) Robert Hoyt

3. Rifled Muskets

US Rifled Musket Model 1842

Makers

- 1) ArmiSport "AC" (Taylor's & Co.)

Barrels

- 1) Francis M. Lane
- 2) Whitacre's Machine Shop

US Short Rifled Musket Model 1842 (Fremont Special)

Makers

- 1) John Zimmerman, "JGZ"
- 2) ArmiSport Chiappa "AC" (Taylor's & Co.)

Barrels

- 1) Whitacre's Machine Shop

4. Smoothbore Arms

US Musket Model 1816, Harpers Ferry, flintlock

Makers

1) Pedersoli (Dixie Gun Works)

Barrels

1) no production approvals

US Musket Model 1816, converted to percussion

Makers

1) Pedersoli, Drum Conv. (Dixie Gun Works)

Barrels

1) Robert A. Hoyt, cone-in-bbl

2) Robert A. Hoyt, H&P

US Musket Model 1835

Makers

1) No production approvals

Barrels

1) Robert A. Hoyt, H&P

US Musket Model 1842

Makers

1) ArmiSport (Taylor's & Co.)

Barrels

1) Whitacre's Machine Shop

CS Macon Armory (Shortened US Model 1842 Smoothbore)

Makers

1) James River Armory, Type 1 (30" bbl.)

2) Gun Trader "GT"

Barrels

1) Any barrel approved for the US Model 1842 Musket may be altered for these arms.

Wm. Glaze Model 1842 Musket

Makers

1) James River Armory

Barrels

1) Any barrel approved for the US Model 1842 Musket may be altered for this arm.

CS Richmond Cavalry Musketoon (Shortened US Model 1842 Smoothbore)

Makers

1) James River Armory

Barrels

1) Any barrel approved for the US Model 1842 Musket may be altered for this arm.

5. Carbines

US Carbine Model 1855

Makers

- 1) No production approvals

Barrels

- 1) Jerry Harmon (.54 and .58 cal.)
- 2) Whitacre's Machine Shop
- 3) Apple Town Gun Shop

Gallager

Makers

- 1) Erma Werke (Jana International Co.)

Barrels

- 1) Jerry Harmon (.50 cal.)

Maynard Carbine, Model 1

Makers

- 1) L. Romano Rifle Co. (26" barrel, .36 cal. and .50 caliber)

Barrels

- 1) John D. Bly (marked JDB), .50 caliber (20" and 26" length)
- 2) John D. Bly, .36 cal. (20" and 26" length)

Maynard Carbine, Model 2

Makers

- 1) Harper's Ferry Arms (dated 1976 or later)
- 2) John Stuard (Ramshorn LLC)
- 3) L. Romano Rifle Co.

Barrels

- 1) Harper's Ferry Arms (1976 or later)
- 2) Steven M. Jencso
- 3) Eric Schuessler (marked ES&H)
- 4) John D. Bly

Sharps New Model 1859

Makers

- 1) Shiloh Products
- 2) Pedersoli (Dixie Gun Works)
- 3) ArmiSport (Taylor's & Co.)

Barrels

- 1) No production approvals

Sharps New Model 1863

Makers

- 1) Garrett Arms
- 2) Shiloh Products
- 3) Sile Dist. Co.
- 4) Armi San Marco
- 5) I.A.B.
- 6) ArmiSport (Taylor's & Co.)

Barrels

- 1) No production approvals

Smith

Makers

- 1) Yeck Antique Firearms
- 2) F.LLI Pietta (Navy Arms, Art. & Cav. models)

Barrels

- 1) Yeck Antique Firearms
- 2) Eldon Bertram
- 3) Sam Dobbins
- 4) T.Q. Howard
- 5) Jerry Harmon
- 6) Francis M. Lane
- 7) Steven M. Jencso
- 8) Eric Schuessler (marked "ES&H")

CS Richmond Carbine

Makers

- 1) Will Ellis (with "W", "E" or "WE" mark)
- 2) Haack & Vikar
- 3) Euroarms
- 4) S&S Firearms
- 5) Tom Lagoe
- 6) John Zimmerman (CS Richmond or US Springfield lockplate with "JGZ" mark on the barrel)
- 7) James River Armory (Springfield lock, Type 1)
- 8) James River Armory (Richmond lock)

Barrels

- 1) Will Ellis ("W", "E" or "WE")
- 2) Francis M. Lane
- 3) Kurt Gubert
- 4) Blair Clowdis
- 5) Haack & Vikar
- 6) Bruce Clark
- 7) Robert A. Hoyt
- 8) Whitacre's Machine Shop
- 9) Tom LaGoe

S.C. Robinson Model 1862 (Richmond Sharps)

Makers

- 1) Shiloh Products
- 2) Pedersoli (Dixie Gun Works), with butt stock sling swivel and flat brass barrel band

Barrels

- 1) No production approvals

J.P. Murray & Co. Artillery Carbine

Makers

- 1) Antonio Zoli (Navy Arms)
- 2) Euroarms

Barrels

- 1) No production approvals

Perry

Makers

- 1) L. Romano Rifle Company

Barrels

- 1) No production approvals

English Pattern 1856 Cavalry Carbine (Swivel Ram Rod & Saddle Bar)

Makers

- 1) James River Armory

Barrels

- 1) No production approvals

English Pattern 1861 Carbine (Musketoon)

Makers

1. Parker-Hale Ltd.
2. Armi San Paulo
3. Euroarms (London Armory Co.)
4. Garrett Arms

Barrels

- 1) Parker-Hale Ltd.
- 2) Armi San Paulo
- 3) Bill Large/Jerry Harmon
- 4) T.Q. Howard
- 5) Steven M. Jencso
- 6) Whitacre's Machine Shop

6. Breechloading Rifles and Class II Carbines

Henry Rifle

Makers

- 1) Navy Arms (24"barrel), Iron or Brass frame, .44-40 cal. or .45LC cal.)
- 2) Uberti Arms (24" barrel), Iron or Brass frame, .44-40 cal. or .45LC cal.)

Barrels

- 1) No production approvals

Sharps Rifle New Model 1859

Makers

- 1) Pedersoli (Dixie Gun Works)
- 2) ArmiSport (Taylor's & Co.)

Barrels

- 1) No production approvals

Sharps Rifle New Model 1863

Makers

- 1) Shiloh Products (.50 and .54 cal.)

Barrels

- 1) No production approvals

Spencer Rifle Model 1860

Makers

- 1) L. Romano Rifle Co. (.56-50 only)

Barrels

- 1) No production approvals

Spencer Carbine Model 1860

Makers

- 1) Spencer Repeating Arms, Inc.
- 2) L. Romano Rifle Co. (.56-50 only)

Barrels

- 1) No production approvals

Spencer Carbine Model 1865

Makers

- 1) ArmiSport (Taylor's & Company .56-50 only)

Barrels

- 1) No production approvals

7. Revolvers

Colt Model 1836 "Paterson" (.36 cal.)

Makers

- 1) Navy Arms

Colt Model 1847 "Walker" (.44 cal.)

Makers

- 1) Replica Arms Co.
- 2) Colt Firearms Division
- 3) Connecticut Valley Arms
- 4) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

Colt Model 1848 2nd Model Dragoon (.44 cal.)

Makers

- 1) Colt Firearms Division
- 2) Replica Arms Co.

Colt Model 1848 3rd Model Dragoon (.44 cal.)

Makers

- 1) Colt Firearms Division
- 2) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

Colt Model 1849 "Baby Dragoon" (.31 cal.)

Makers

- 1) Colt Firearms Division
- 2) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

Colt Model 1851 Navy (.36 cal.)

Makers

- 1) Euroarms
- 2) Navy Arms Co. ("Yank")
- 3) Replica Arms Co.
- 4) Colt Firearms Division
- 5) Colt Signature Series (Chattahoochee Black Powder Supply Co.)
- 6) F.LLI Pietta ("Yank, Dixie Gun Works")

Colt Model 1860 Army (includes fluted cylinder) (.44 cal.)

Makers

- 1) Centennial Arms Co.
- 2) Replica Arms Co.
- 3) Colt Firearms Division (Type 3)
- 4) Western Arms (Type 3)
- 5) Connecticut Valley Arms (CVA)
- 6) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

Colt Model 1861 Navy (.36 cal.)

Makers

- 1) Navy Arms Co.
- 2) Colt Firearms Division
- 3) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

Colt Model 1862 Pocket Police (.36 cal.)

- 1) Colt Firearms Division
- 2) Navy Arms Co.

Colt Model 1862 Pocket Navy (.36 cal.)

- 1) Colt Firearms Division
- 2) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

Dance & Brothers (.36 cal.)

Makers

- 1) Pietta F.LLI (Dixie Gun Works)

Griswold & Gunnison (.36 cal.)

Makers

- 1) Uberti (Navy Arms Co.)

LeMat Revolver (.44 cal.)

Makers

- 1) Pietta (Dixie Gun Works)

Remington Model 1858 Navy (.36 cal)

Makers

- 1) Lyman
- 2) Hawes
- 3) Euroarms
- 4) Navy Arms
- 5) Lost River Arms
- 6) T.F. Ball

Barrels

- 1) Lost River Arms
- 2) T.F. Ball

Remington New Model 1858 Army (.44 cal)

Makers

- 1) Lyman
- 2) Hawes
- 3) Euroarms
- 4) Armi San Paulo (DGG)
- 5) Navy Arms (Uberti and Pietta, includes stainless model)
- 6) Witlow Precision Co. (“Grant” iron frame, “Lee” brass frame, Note: This is the ONLY brass frame Remington revolver allowed in the N-SSA)
- 7) Rigami-Brescia

Barrels

- 1) T.F. Ball
- 2) Lost River Arms
- 3) Tri L

- 8) Armi San Marco (CVA)
- 9) Uberti (Taylor's & Co.)
- 10) Lost River Arms
- 11) T.F. Ball
- 12) Tri L
- 13) Hege
- 14) F.LLI Pietta ("Shooter's Model", Dixie Gun Works)

Remington Model 1863 New Army (.44 cal)

Makers

- 1) Gold Rush Gun Shop
- 2) Santa Barba, Spain
- 3) Navy Arms Co.
- 4) Hege

Remington Model 1863 Navy (.36 cal.)

Makers

- 1) T.F. Ball

Remington New Model S/A Belt Revolver (6.5" bbl., .36 cal.)

Makers

- 1) Western Arms Company
- 2) F.LLI Pietta (Dixie Gun Works)

Rogers & Spencer (.44 cal.)

Makers

- 1) Euroarms (DGG)
- 2) Feinwerkbau

Barrels

- 1) T.F. Ball
- 2) Lost River Arms
- 3) Tri L

Schneider & Glassick (.36 cal.)

Makers

- 1) Eig

Spiller & Burr (.36 cal.)

Makers

- 1) Pietta (Joan's Guns & Ammo)

Barrels

- 1) Lost River Arms

Starr Model 1863 Single Action (.44 cal.)

Makers

- 1) Pietta (Dixie Gun Works)

Whitney Navy Revolver (.36 cal.)

Makers

- 1) Richland Arms Co.
- 2) Palmetto (Dixie Gun Works)

8. Approved Processes

a. Rimfire to Centerfire Conversion Processes

Spencer Firearms

Makers

- 1) S & S Firearms – breechblock (marked “&”)
- 2) M. Newhouse – breechblock (marked “MN”)
- 3) Tony Beck – breechblock
- 4) Buffalo Arms Co. – breechblock (marked “BACO”)

Ballard Firearms

Makers

- 1) K. Gubert – breechblock assembly (marked “KG”)
- 2) K. Gubert – breechblock assembly, 2nd variation (marked “KG”)
- 3) Bob Hemmerly - breechblock assembly
- 4) P. Webber – breechblock assembly (marked “PW”)
- 5) Ron Dilliot – breechblock assembly
- 6) T. Nixon/L. Gollahon – Solid Breechblock (marked “TN/with #/C-SA”)
- 7) Gollahon/Coleman – Split Breechblock – (marked “CS-A with #”)

b. Approved Barrel Processes

- | | |
|----------------------------|--|
| 1) Will Ellis | Socket fit, brazed, with Numrich barrel |
| 2) Jerry Harmon | A) Socket fit, brazed, with Large barrel
B) Threaded, silver brazed, with Large barrel |
| 3) Francis M. Lane | Original or approved breech, Lane barrel |
| 4) Guy W. Owen | Sleeving, re-rifling, of original or replica barrels having a solid (forged) or patent breech. |
| 5) Robert A. Hoyt | Sleeving, re-rifling of original or replica barrels having a solid (forged) or patent breech. |
| 6) Blue-Grey Gunshop, Inc. | Barrels and breeching process, all models. |
| 7) Apple Town Gun Shop | Threaded breech, using original or Yeck breeches and Getz or Wm. Large Machine Co. barrel blanks. |
| 8) Steven M. Jencso | Socket fit, soldered sleeving process as alternative method to previously approved Jencso barrels. |

- 9) Paul E. Faeth
Socket thread process sleeved to contact breech plug face
+/- .002 inch using original breech.
- 10) Kurt Gubert
Sleeved breech using Yeck or original breech, silver soldered to barrel with low temp silver solder, breech plugs original or new, barrels original or Hoyt.
- 11) Whitacre's Machine Shop
Sleeving, re-rifling of original or replica barrels having a solid (forged) or patent breech.
- 12) Tom LaGoe
Sleeved breech using Yeck or original breech, silver soldered to barrel with low temp silver solder, breech plugs original or new, barrels original or Hoyt.
- 13) W.A. Crowther
Sleeved threaded breech process.
- 14) Robert A. Hoyt
Sleeving or sleeving and re-rifling original or replica small arms barrels.
- 15) Larry Romano Rifle Co.
Sleeved threaded breech using any N-SSA approved breech and using a separate breech plug. Marked "LRRCO".
- 16) Larry Romano Rifle Co.
Sleeved threaded breech using a breech of his own manufacture machined from solid stock and using a separate breech plug. Marked "LRRCO".
- 17) Larry Romano Rifle Co.
Lining of muzzle loading barrels, smoothbore or rifled, original or reproduction. The liner is secured in place with Loctite.
- 18) Larry Romano Rifle Co.
Lining of breech loading barrels, rifled or smoothbore, original or reproduction. The liner is fit from the breech end with a shoulder and secured with Loctite.
- 19) Larry Romano Rifle Co.
Lining of revolver barrels, original or reproduction. The liner is fit from the breech end with a shoulder and secured with Loctite.

9. Miscellaneous Approved Barrels

- 1) Austrian Lorenz, .54 cal.....Wayne Schartz
- 2) Pattern 1863 Enfield Rifle.....Jerry Harmon
- 3) Pattern 1853 Enfield Carbine (Musketoon).....Jerry Harmon
- 4) Austrian Lorenz Model 1854 & 1862.....Greg Edington & R.A. Hoyt