
Rifle and Rifle Muskets

U.S. Rifle Model 1841 (Mississippi Rifle)

Makers

- 1) Navy Arms
- 2) Gold Rush Arms
(with "W" mark)
- 3) Anderson, Bridges
& Mullen (using Bill Large .54 cal. barrels)
- 4) Euroarms, .58 and .54 cal.

Barrels

- 1) Bill Large (.54 and .58 cal.)
- 2) Bill Large/Jerry Harmon
(.58 cal.)
- 3) Navy Arms
- 4) Gold Rush Arms (with "W")
 - 5) Numrich Arms
- 6) TQ. Howard
- 7) Steven M. Jencso,
- 8) Apple Town Gun Shop
- 9) Blair Clowdis
- 10) Robert A. Hoyt
- 11) Whitacre's Machine Shop
- 12) Donald Greene
- 13) Whitacre/Hoyt (.54 cal)

U.S. Rifle Musket Model 1842

Makers

- 1) ArmiSport

Barrels

- 1) Francis M. Lane (.69 cal.)
- 2) Whitacre's Machine Shop

U.S. Rifle Model 1855

Makers

- 1) Will Ellis (with "W", "E" or "W.E." marks)
- 2) Haack & Vikar
- 3) John Zimmerman (with long-range rear sight
and "JGZ" mark on barrel)
- 4) Edward Nicodemus (marked EN)

Barrels

- 1) Bill Large
- 2) A.R. Goode
- 3) Will Ellis (with "W", "E", or W.E.)
- 4) H&H Barrel Works
 - 5) Jerry Harmon
- 6) Steven M. Jencso (.58 cal.)
- 7) Whitacre's Machine Shop
- 8) Apple Town Gun Shop
- 9) Robert A. Hoyt
- 10) Haack & Vikar
- 11) Kurt Gubert
- 12) Blair Clowdis
- 13) Bruce Clark

U.S. Rifle Musket 1855 (Artillery Model)

Makers

- 1) Haack & Vikar

Barrels

- 1) Francis M. Lane
- 2) Any barrel listed for the U.S.
Rifle Musket Model 1855 may be
altered to the proper configuration
for this arm.
- 3) Steven M. Jencso (.58 cal.)
- 4) Whitacre's Machine Shop
- 5) Apple Town Gun Shop

U.S. Rifle Musket Model 1861 (Artillery Rifle)

Makers

- 1) Will Ellis (with "W", "E", or "W.E." mark)

Barrels

- 1) Francis M. Lane
- 2) Any barrel listed for the U.S.
Rifle Musket Model 1861 may be
altered to the proper configuration
for this arm.
- 3) Steven M. Jencso (.58 cal.)
- 4) Whitacre's Machine Shop
- 5) Apple Town Gun Shop
- 6) Delwin Wirth

Rifle Musket Model 1863 (Artillery Rifle)

Makers

- 1) Will Ellis (with "W", "E", or "W.E." mark)

Barrels

- 1) Steven M. Jencso (.58 cal.)
- 2) Any approved barrel for the U.S. Rifle Musket Model 1863 Type I or Type II may be altered to the proper configuration for this arm.
- 3) Whitacre's Machine Shop
- 4) Apple Town Gun Shop
- 5) Bruce Clark
- 6) Bruce Parker

Whitney Militia Rifle

Makers

- 1) Haack & Vikar

Barrels

- 1) Haack & Vikar

Lorenz Jaeger Short Rifle Model 1854

Makers

- 1) Kurt Gubert
- 2) Dixie Gun Works

Barrels

- 1) Kurt Gubert

US. Rifle Model 1863 Remington Zouave

Makers

- 1) Navy Arms
- 2) Antonio Zoli & Co. (sold under a variety of retail labels)
- 3) Ranson, Italia
- 4) Connecticut Valley Arms
(Dikar S. Coop Bergara, Spain)
- 5) Euroarms of America (Armi San Paolo-DDG)
- 6) Taylor & Co. (ArmiSport)

Barrels

- 1) Numrich Arms
- 2) Bill Large
- 3) Bill Large and Jerry Harmon
- 4) T.Q. Howard
- 5) Guy W. Owen
- 6) Whitacre's Machine Shop
- 7) Apple Town Gun Shop

U.S. Rifle Model 1861 (Plymouth Rifle)

Makers

- 1) No production approvals

Barrels

- 1) Robert A. Hoyt

CS Model 1855 Rifle (CS Fayetteville Rifle)

Makers

- 1) G. Scott Gresham
- 2) Haack & Vikar
- 3) Tom LaGoe

Barrels

- 1) Bill Large
- 2) A.R. Goode
- 3) Jerry Harmon
- 4) H&H Barrel Works (.58 cal.)
- 5) Haack & Vikar
- 6) Bruce Clark
- 7) Robert A. Hoyt
- 8) Barrels approved for the US Model 1855 Rifle may be used for this arm.
- 9) Tom LaGoe

**CS Model 1855 Rifle Musket (Artillery)
(CS Richmond Artillery Rifle)**

Makers

- 1) Haack and Vikar

Barrels

- 1) Francis M. Lane
Barrels approved for the U.S. or C.S. Model 1855 Rifle Musket may be altered to the proper configuration for this model.

Enfield P-58 Rifle

Makers

- 1) Parker-Hale Ltd.
- 2) Euroarms
(London Armory Co.)
(Armi San Paulo DDG)
- 3) ArmiSport

Barrels

- 1) Parker Hale
- 2) Bill Large
- 3) Bill Large/Jerry Harmon
- 4) Guy W. Owen
- 5) Whitacre's Machine Shop
- 6) Apple Town Gun Shop
- 7) Steven M. Jencso
- 8) Paul Faeth

U.S. Rifle Musket Model 1855

Makers

- 1) Will Ellis (with "W"E", or "W.E." mark)
- 2) C.H. Weisz
- 3) S&S Firearms
- 4) Taylor & Co. (Armi-sport), dated 1857

Barrels

- 1) Will Ellis (with "W", "E", or "W.E.")
- 2) Bill Large
- 3) A.R. Goode
- 4) John Stotler
- 5) Yeck Antique Firearms
- 6) C.H. Weisz
- 7) H&H Barrel Works
- 8) Numrich Arms
- 9) Francis M. Lane
- 10) Whitacre's Machine Shop
- 11) Apple Town Gun Shop
- 12) Blair Clowdis
- 13) Robert A. Hoyt

U. S. Rifle Musket Model 1855, Type II

Makers

- 1) John Zimmerman, with 2 leaf M55 sight
(with "JGZ" mark), dated 1861

U.S. Special Model 1861 Rifle Musket

Makers

- 1) Springfield Firearms Corp.
- 2) Chattahoochee Black Powder Supply Co.
(Colt Signature Series)
- 3) Amoskeag (Chattahoochee Black Powder Supply)
- 4) LG & Y (Chattahoochee Black Powder Supply)

Barrels

- 1) Bill Large

U.S. Special Model 1861 Rifle Musket (Artillery)

Makers

- 1) Chattahoochee Black Powder Supply Go. (Colt Signature Series)
- 2) Amoskeag (Chattahoochee Black Powder Supply)
- 3) LG & Y (Chattahoochee Black Powder Supply)

U.S. Model 1861 Rifle Musket

Makers

- 1) Yeck Antique Firearms
- 2) Harpers Ferry Arms Co.
- 3) Robert Hubbard
- 4) C.H. Weisz
- 5) Dixie Gun Works (Miroku)
- 6) Taylor & Co., Inc. (Armi Sport)
- 7) Euroarms of America (Armi San Paulo) (DGG)

Barrels

- 1) C.H. Weisz
- 2) Bill Large
- 3) Numrich Arms Co.
- 4) A.R. Goode
- 5) Yeck Antique Firearms
- 6) TQ. Howard
- 7) Francis M. Lane
- 8) H&H Barrel Works
- 9) Whitacre's Machine Shop
- 10) Apple Town Gun Shop
- 11) Steven M. Jencso
- 12) Paul Faeth
- 13) Blair Clowdis
- 14) Robert A. Hoyt

U.S. Model 1863 Rifle Musket Type I

Makers

- 1) Yeck Antique Firearms
- 2) Dixie Gun Works
- 3) Robert Hubbard
- 4) C.H. Weisz
- 5) Euroarms, dated 1863

Barrels

- 1) C.H. Weisz
- 2) Bill Large
- 3) Numrich Arms Company
- 4) A.R. Goode
- 5) Yeck Antique Firearms
- 6) H&H Barrel Works
- 7) Whitacre's Machine Shop
- 8) Apple Town Gun Shop
- 9) Paul Faeth
- 10) Steven M. Jencso
- 11) Robert A. Hoyt
- 12) Bruce Parker

U.S. Model 1863 Rifle Musket Type II

Makers

- 1) Navy Arms
- 2) Yeck Antique Firearms
- 3) Dixie Gun Works
- 4) Robert Hubbard
- 5) Euroarms, dated 1864

Barrels

- 1) C.H. Weisz
- 2) Bill Large
- 3) Numrich Arms Company
- 4) A.R. Goode
- 5) Yeck Antique Firearms
- 6) Whitacre's Machine Shop
- 7) Apple Town Gun Shop
- 8) Paul Faeth
- 9) Steven M. Jencso
- 10) Robert A. Hoyt
- 11) Bruce Parker

CS Model 1855 Rifle Musket (CS Richmond)

Makers

- 1) Yeck Antique Firearms
- 2) Euroarms
- 3) Taylor & Co. (Armi Sport)

Barrels

- 1) Yeck Antique Firearms
- 2) Bill Large
- 3) A.R. Goode
- 4) John Stotler
- 5) Will Ellis (with "W", "E", or "W.E.")
- 6) Francis M. Lane
- 7) Any barrel listed for the U.S. Rifle Musket Model 1855 may be used for this configuration

Enfield Model P-53 Rifle Musket

Makers

- 1) Parker-Hale Ltd.
- 2) Euroarms (London Armory)
- 3) Armi San Paulo DGG
- 4) Dixie Gun Works
- 5) Taylor & Co (Armi Sport)

Barrels

- 1) Parker-Hale Ltd.
 - 2) Bill Large/Jerry Harmon
 - 3) Bill Large
 - 4) Whitacre's Machine Shop
 - 5) Apple Town Gun Shop
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Smoothbore Musket

1816 Harpers Ferry Flintlock

Makers

- 1) Pedersoli (imported by Dixie Gun Works)

U.S. Musket, Model 1816 - Converted to percussion

Makers

- 1) Dixie Gun Works (Pedersoli)

U.S. Musket Model 1842

Makers

- 1) Taylor & Co.

Barrels

Whitacre's Machine Shop

Breechloading Rifles

Henry Rifle

Makers

- 1) Navy Arms (24" barrel) iron, brass, .44-40 cal., .45 LC cal.
- 2) Uberti Arms (24" barrel) iron, brass, .44-40 cal., .45 LC cal.

1859 Sharps Rifle

Makers

- 1) Dixie Gun Works (Pedersoli)
- 2) Taylor & Co. (Armi-Sport)

Sharps Model 1863 Rifle

Makers

- 1) Shiloh (.50 & .54 cal.)

Spencer Rifle Model 1860 - 56-50 only

Makers

- 1) L. Romano Rifle Co.

Spencer Carbine Model 1860 - 56-50 only

Makers

- 1) Spencer Repeating Arms, Inc.
 - 2) L. Romano Rifle Co.
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Breechloader Conversions

Spencer

Makers

- 1) S & S Arms Co. - breechblock (product mark &)
 - 2) M. Newhouse - breechblock (product mark MN)
 - 3) Tony Beck - breechblock
 - 4) Buffalo Arms Co. - breechblock conversion (product mark BACO)
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Ballard

Makers

- 1) K. Gubert - breechblock assembly (product mark K.G.)
- 2) K. Gubert - breechblock assembly, 2nd variation (mark, K.G.)
- 3) Bob Hemmerly - breechblock assembly (with appropriate markings)
- 4) Webber - breechblock assembly
- 5) Ron Dillliott - breechblock assembly
- 6) Gollahon and Coleman center fire conversion marked CS-A

Carbines

U.S. Carbine of 1855

Makers

- 1) No production approvals

Barrels

- 1) Jerry Harmon (.54 and .58 cal.)
- 2) Whitacre's Machine Shop
- 3) Apple Town Gun Shop

Sharps New Model 1859 Carbine

Makers

- 1) Shiloh Products
- 2) Dixie Gun Works (Pedersoli)
- 3) Taylor & Co. (Armi-sport)

Barrels

- 1) No production approvals

Sharps Carbine Model 1863

Makers

- 1) Garrett Arms
- 2) Shiloh Products
- 3) Siles Dist. Co.
- 4) Armi San Marco
- 5) I.A.B
- 6) Taylor & Co. (Armi-Sport)

Barrels

- 1) No production approvals

Starr Carbine

Makers

- 1) No production approvals

Barrels

- 1) No production approvals

Maynard Carbine

Makers

- 1) Harpers Ferry Arms (dated 1976 or later)
- 2) John Stuard
- 3) L. Romano Rifle Co. (First Model, 26" barrel, .50 cal. and .36 cal.)
- 4) L. Romano Rifle Co. (Second Model)

Barrels

- 1) Harpers Ferry Arms (1976 or later)
- 2) Steven M. Jencso (.50 cal.)
- 3) Eric Schuessler (marked ESH)
- 4) John D. Bly (marked JDB) (20" barrel, .50 cal. and 26" barrel, .50 cal.)

Gallager Carbine

Makers

- 1) Erma Werke

Barrels

- 1) Jerry Harmon (.50 cal.)

Perry Maynard Carbine

Makers

- 1) L. Romano Rifle Co.

Barrels

Smith Carbine

Makers

- 1) Yeck Antique Firearms
- 2) Navy Arms (artillery & cavalry models)

Barrels

- 1) Yeck Antique Firearms
- 2) E. Bertram
- 3) Sam Dobbins (.50 cal.)
- 4) TQ. Howard (.50 cal.)
- 5) Jerry Harmon (.50 cal.)
- 6) Francis M. Lane (.50 cal.)

7) Steven M. Jencso (.50 cal.)

CS Richmond Carbine

Makers

- 1) Will Ellis (with "W", "E", or "W.E." mark)
- 2) Haack & Vikar
- 3) Euroarms
- 4) S&S Firearms
- 5) Tom LaGoe

Barrels

- 1) Will Ellis (with "W", "E", or "W.E.")
- 2) Francis M. Lane
- 3) Kurt Gubert
- 4) Blair Clowdis
- 5) Haack & Vikar
- 6) Bruce Clark
- 7) Robert A. Hoyt
- 8) Whitacre's Machine Shop
- 9) Tom LaGoe

S.G. Robnson Carbine Model 1862 (Richmond Sharps)

Makers

- 1) Shiloh Products

Barrels

- 1) No production approvals

Enfield Model P-61 Musketoon

Makers

- 1) Parker-Hale Ltd.
- 2) Armi San Paulo
- 3) Euroarms (London Armory Co.)
- 4) Garrett Arms

Barrels

- 1) Parker Hale Ltd.
- 2) Armi San Paulo
- 3) Large-Harmon
- 4) TQ. Howard
- 5) Steven M. Jencso
- 6) Whitacre's Machine Shop

Dickson Nelson & Co. Carbine

Makers

- 1) No production approvals

Barrels

- 1) No production approvals

J.P. Murray & Co. Artillery Carbine

Makers

- 1) Navy Arms
- 2) Euroarms

Barrels

- 1) No production approvals

Miscellaneous Additional Barrels

- 1) Austrian Lorenz Wayne Schartz (.54 cal.)
- 2) Pattern 1856 Enfield Rifle Jerry Harmon
- 3) Pattern 1863 Enfield Rifle Jerry Harmon
- 4) Pattern 1853 Enfield Carbine (Musketoon) Jerry Harmon
- 5) 1842 Special Musket Whitacre's Machine Shop
- 6) Austrian Lorenz.....Greg Edington and R.A. Hoyt

Approved Processes

- 1) Will Ellis Socket fit, brazed, with Numrich Barrel
- 2) Jerry Harmon A) Socket fit, brazed, with Large Barrel
B) Threaded, silver brazed, with Large Barrel
- 3) Frances M. Lane B) Threaded, silver brazed, with Large Barrel
- 4) Guy W. Owen Original or approved breech, Lane Barrel,
threaded with cast or machined breech, .
58 cal. barrel
- 5) Robert A. Hoyt Sleeving, re-rifling of original or replica barrels
having a solid (forged) or patent breech.
- 6) Blue-Gray Gun Shop, Inc Barrels and breeching process, all models
- 7) Apple Town Gun Shop Threaded breech, using original or "Yeck",
Breeches and Getz, or Wm. Large Machine Co.
barrel blanks.
- 8) Stephen M. Jencso Socket fit, soldered sleeving process as
alternative method on previous approved
Jencso barrels.

9) Paul E. Faeth	Socket thread process sleeved to contact with breech plug face +/- .002 using original breech.
10) Kurt Gubert	Sleeved breech using "Yeck" or original breech, silver soldered to barrel with low temp silver solder, breech plugs original or new, barrels original or Hoyt.
11) Whitacre's Machine Shop	Sleeving, re-rifling of original or replica barrels having a solid (forged) or patent breech.
12) Tom LaGoe	Sleeved breech using "Yeck" or original breech, silver soldered to barrel with low temp silver solder, breech plugs original or new, barrels original or Hoyt.

Revolvers

Colt Model 1836 "Paterson"

Maker

- 1) Navy Arms

Colt Model 1849 Baby Dragoon (.31 cal.)

Makers

- 1) Colt Firearms Division
- 2) Chattahoochee Black Powder Supply Co. (Colt Signature Series)

Colt Walker Model 1847 (.44 cal.)

Makers

- 1) Replica Arms Company
- 2) Colt Firearms Division
- 3) CVA
- 4) Chattahoochee Black Powder Supply Co. (Colt Signature Series)

Colt Model 1848 2nd Dragoon

Makers

- 1) Colt Firearms Division
- 2) Replica Firearms Company

Colt Model 1848 3rd Dragoon (.44 cal.)

Makers

- 1) Colt Firearms Division
- 2) Chattahoochee Black Powder Supply Co. (Colt Signature Series)

Colt Model Navy (.36 cal.)

Makers

- 1) Euroarms
- 2) Navy Arms Company (YANK)
- 3) Replica Arms Company
- 4) Colt Firearms Division
- 5) Chattahoochee Black Powder Supply Co. (Colt Signature Series)

Colt Model 1860 Army (includes fluted cylinder, .44 cal.)

Makers

- 1) Centennial Arms Company
- 2) Replica Arms Company
- 3) Colt Firearms Division (type 3)
- 4) Western Arms (type 3)
- 5) CVA
- 6) Chattahoochee Black Powder Supply Co. (Colt Signature Series)

Colt Model 1861 Navy

Makers

- 1) Navy Arms Company
- 2) Colt Firearms Division
- 3) Chattahoochee Black Powder Supply Co.
(Colt Signature Series)

Colt Model 1862 Pocket Police (.36 cal.)

Makers

- 1) Colt Firearms Division
- 2) Navy Arms Company

Colt Model 1862 Pocket Navy

Makers

- 1) Colt Firearms Division
- 2) Chattahoochee Black Powder Supply (Colt Signature Series)

Remington Model 1858 Navy (.36 cal.)

Makers

- 1) Lyman (Italian Mfg.)
- 2) Hawes
- 3) Euroarms
- 4) Navy Arms Company
- 5) Lost River Arms

Barrels

- 1) Lost River Arms

Remington Model 1858 Army (.44 cal.)

Makers

- 1) Lyman (Italian Mfg.)
- 2) Hawes
- 3) Euroarms
- 4) Armi San Paulo (DGG)
- 5) Navy Arms Company (includes stainless)
- 6) Witlow Precision Co. (Grant iron; Lee brass)
- 7) Rigami-Brescia, Italy
- 8) CVA – Armi San Marcos
- 9) Taylor & Company (Uberti)

Barrels

- 1) TF. Ball (.44 cal.)
- 2) Lost River Arms
- 3) Tri L (formerly Tri L Ball)

Remington Model 1863 (New Army)

Makers

- 1) Gold Rush Gun Shop
- 2) Santa Barba, Spain
- 3) Navy Arms Company
- 4) Hege

Remington Model 1863 (NAVY)

Makers

- 1) T F. Ball (.36 cal.)

Remington (New Model) Belt Revolver

Makers

- 1) Western Arms Company

Rogers & Spencer (.44 cal.)

Makers

- 1) Euroarms

Barrels

- 1) TF Ball (.44 cal.)
- 2) Lost River Arms
- 3) Tri L (formerly Tri L Ball)

Whitney Navy Revolver

Makers

- 1) Richland Arms Company
- 2) Dixie Gun Works (Palmetto Manufacturing Co.)

Starr Model 1863 (single action .44 cal.)

Makers

- 1) Dixie Gun Works (Pietta)

Griswold & Gunnison (.36 cal.)

Makers

- 1) Navy Arms Company

CS Schneider & Glasscock (.36 cal.)

Makers

- 1) E.I.G.

Spiller & Burr

Makers

- 1) Joan's Gun & Ammo (F.LLI Pietta, Italy)

Barrels

- 1) Lost River Arms

LeMat Revolver

Makers

- 1) Navy Arms Company (F.LLI Pietta, Italy)

CS Dance (.36 cal.)

Makers

- 1) Dixie Gun Works (Pietta)

NOTE:

- 1) *"Makers" includes Manufacturer, Importer, Wholesaler and Retailer*
- 2) *Replica Arms Company, is now owned by Navy Arms Company. Approved products are now marked with Navy Arms Company markings.*

